TAU29÷**A0** Size 1 Three-phase

Industrial chillers for contaminated or dirty fluids

COOLING CAPACITY

2900 - 3600 - 4550 - 6000 - 8100 - 9550 - 10900 W



STRUCTURE

In powder-coated steel sheet, RAL 7035 textured finish. Easily removed panels.

COMPRESSOR

Hermetic reciprocating compressor, cooled by the refrigerant, complete with thermal cut-out.

REFRIGERATION CIRCUIT

Complete with charging port, drier filter, expansion valve, high-pressure pressure switch, R134a refrigerant.

EVAPORATOR

Tube bundle heat exchanger (allows for inspection).

AIR CONDENSER

Microchannel condensing coil, complete with safety grille.

AXIAL FAN

Axial fan, complete with thermal cut-out and safety grille.

LIQUID CIRCUIT

Non-ferrous liquid circuit composed of peripheral electric pump, storage tank made of plastic material complete with integrated visual level indicator, 0-10 bar pressure gauge, protective flow switch, regulation sensor.

ELECTRICAL PANEL

With main disconnect switch, fused motor protection.

MANAGEMENT AND CONTROL

The TX110 control unit manages the chiller's operation, providing warnings including high/low temperature alarms and a general serious fault alarm, with the display indicating if this refers to the refrigeration or liquid circuit. An on-off contact allows the machine to be switched on remotely (pump included). Control disconnect switch for switching on the machine.

PAINT/COATING

Standard colour: RAL 7035 textured.

MAIN OPTIONS

BA - Mechanical bypass valve protecting the pump

LTA - Operation at low ambient temperatures

FP - Polyurethane air filter

RU - Castors

TD - Differential fluid temperature management (two sensors)

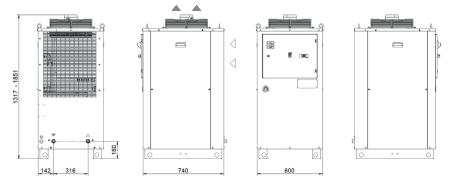
BGC - Hot gas bypass for +/- 1 K temperature precision

BGP - Hot gas bypass for +/- 0.5 K temperature precision

UL1 - Electrical panel and UL-certified components

- HIGH-pressure pump version "H" 5 bar, version "R" 7 bar.
- Outdoor installation options

DIMENSIONS



Model		TAU29	TAU37	TAU46	TAU57	TAU76	TAU93	TAUA0		
Rated Cooling Capacity*	w	2900	3600	4550	6000	8100	9550	10900		
Ambient temperature operating limits	°C		•	•	+15 - +45	•	•	•		
Settable fluid temperature range	°C	+25 - +40								
Fluid type		Emulsion 90% water - 10% oil								
Temperature precision	К	+/-2								
Refrigerant gas	HFC	R134a								
Power supply										
Supply voltage	V ph Hz	400V (+/-10%) 3ph 50Hz								
Secondary supply voltage	V	230 V AC								
Digital thermostat		TX110								
Compressor										
Compressor type		Reciprocating Scroll								
Quantity - Number of circuits	no.		· ·		1-1					
Nominal power draw	kW	0.78	1.16	1.42	2.42	2.21	2.60	2.73		
Axial Fan										
Fan type		Axial								
Quantity	no.	1								
Air flow rate	m₃/h	1550	1550	1800	1800	3150	3350	4400		
Centrifugal Fan (optional)										
Fan type		Centrifugal								
Quantity	no.	1								
Air flow rate	m₃/h	2100 - 2400	2100 - 2400	2100 - 2400	2100 - 2400	2100 - 2400	2100 - 2400	2100 - 2400		
Available head	Pa				250					
Standard Pump										
Pump type		Centrifugal								
Quantity	no.				1					
Nominal/max fluid flow rate	l/min	6.5	8	10	13.5	18	21	24		
Nominal available head	bar	3	2.9	2.8	2.7	3.1	3	2.8		
Storage tank capacity	l	50								
IN/OUT liquid connections	inch	3/4"								
Net weight (approximate)***	kg	151	153	155	160	165	170	175		
Width - Depth	mm	600 - 740								
Height	mm	1317 1851								
Sound pressure level**	dB(A)	57	57	57	57	57	57	57		

 $^{^{\}star} \, \text{Data relates to operation under the following conditions: inlet/outlet temp. 37/30°C}, 90\% \, \text{water - } \, 10\% \, \text{oil emulsion, ambient temperature } \, 32°C.$

The electrical data refer to $\cos\phi$ = 0.8.

Correction factors for calculating the cooling power												
90% water - 10% ISO VG 32 oil emulsion outlet temperature	Fo	°C	20	25	30	35						
		factor	0.59	0.77	1	1.22						
Ambient Temperature	Fa	°C				15	20	25	32	32	40	45
		factor				1.26	1.2	1.11	1	0.95	0.87	0.8
Oil type	Ft	%	water		90% water-10% ISO VG 32 oil		70% water-30% ISO VG 32 oil		40% water-60% ISO VG 32 oil		100% ISO VG 32	
		factor	1.05		1		0.9		0.74		0.53	

Cooling Power = Nominal Cooling Power x Fo x Fa x Ft

 $^{^{\}star\star}$ Sound pressure level, measured in a free parallelepiped field at a distance of 1 m, per ISO 3746.

 $^{^{\}star\star\star} \ \text{Weight includes pallets and packaging (where provided for), with refrigerant charge, storage tank empty, axial fans.}$